



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3933-1
Job Sheet 176874



Part No: D3933-1

Job Qty: 1 ea

Part Name: Aft Wall Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/2/18

Job Tracking No:

Due Date: 5/7/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/7/18	0.00	0.00	Start Up Waterjet		SC 18/05/18
100	Waterjet	1 pcs		5/7/18	0.17	0.19	Waterjet1		SC 18/05/18
110	QC	1 pcs		5/7/18	0.00	0.00	QC2 Waterjet-3		SC 18/05/18
120	QC	1 pcs		5/7/18	0.00	0.00	QC8-3		38
130	Packaging	1 pcs		5/7/18	0.00	0.00	Packaging3		Smr 3-89
140	QC21-SA	1 Ea		5/7/18	0.00	0.00	QC21		MAY 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	7.0100 sf (7.01 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MLEXS.125-F60029-04	7	3,386	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date : _____ Step #: _____ QTY Effective : _____ MRR (OS1042) Approval _____

Description Work Order Deviation

Part: D3933-1
 Job No: 176874
 Serial No/Batch: S068321
 Revision: _____
 Inspector: _____

Container No: S068321

Date: 06/03/18
 1270 Aberdeen Street
 Hamilton, ON K6A 1K7
 CANADA
 TEL: 1 813 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Root Cause						
Environment	☐	No Re-verification	☐			
Design	☐	Operator	☐			
Doc/Data	☐	Offset/Setup	☐			
Equip/Tooling	☐	Supplier	☐			
Handling/Pre	☐	Training	☐			
Material	☐	Use for Testing	☐			
Internal Transport	☐	Poor Information	☐			
Tribal Knowledge	☐	Rushing	☐			
LOA	☐	Product Improvement	☐			
Substation	☐	Process Improvement	☐			
Past Expiry Date	☐	Manufacturing Process	☐			
Misidentified	☐	Past Due	☐			
<table border="0" style="width: 100%;"> <tr> <td style="width: 33%;"> Pressure/Forced Bending Centre Not Concent Cracks Crimp/Kink/Ripple/V Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter </td> <td style="width: 33%;"> Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes </td> <td style="width: 33%;"> Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center </td> </tr> </table>				Pressure/Forced Bending Centre Not Concent Cracks Crimp/Kink/Ripple/V Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter	Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes	Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center
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OTHER : _____						

